

INSTALLATION INSTRUCTIONS and PARTS LIST for BLOW-OFF VALVE

This instruction sheet and parts list covers the installation of the Blow-Off Valve for the FA5MR winch. This sheet should be used in conjunction with the FA5MR Supplement form MHD56042 and Parts, Operation and Maintenance Manual form MHD56037.

DISASSEMBLY

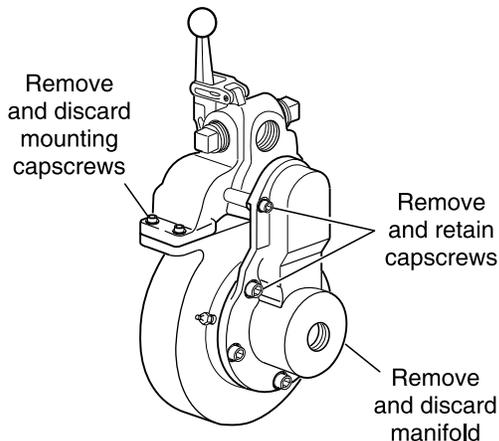
Remove and retain capscrews securing OLD exhaust manifold to control valve and rotary housing. Discard exhaust manifold.

Disconnect brake line from control valve and dump valve on disc brake housing.

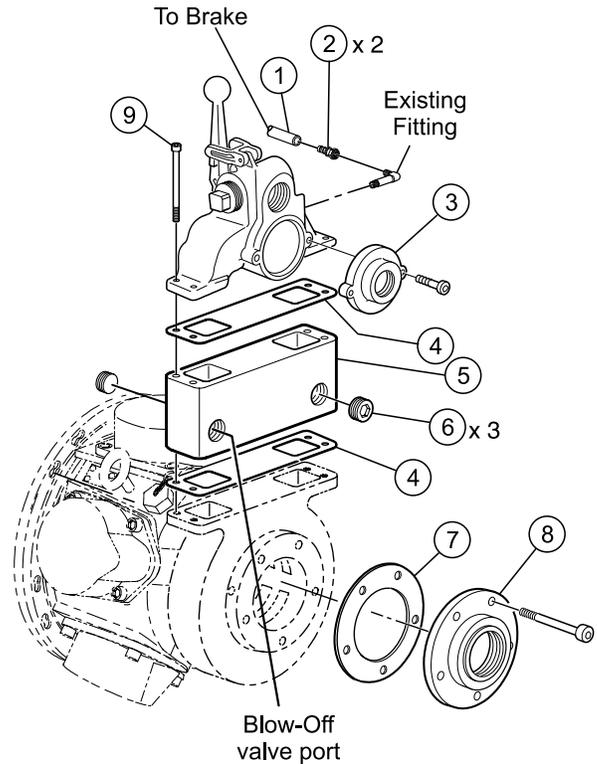
Remove and discard control valve mounting bolts. Remove OLD gasket and discard. Clean mounting surface of control valve and rotary housing.

ASSEMBLY

1. Insert rotary valve capscrews through NEW exhaust manifold (8) and gasket (7), into rotary housing and secure.
2. Insert control valve capscrews through NEW exhaust manifold (3) and secure in control valve.
3. Place a new gasket (4) on both sides of manifold (5). Place this on rotary housing intake.
4. Insert NEW mounting bolt (9) through control valve and manifold assembly. Secure to rotary housing intake.
5. Attach hose end (2) to both control valve fitting and brake dump valve. Place one end of hose (1) on a fitting and route hose under motor, cut to fit and place on other fitting.
6. Insert Blow-Off valve into port on manifold.



(Dwg. MHP2109)



(Dwg. MHP2108)

ITEM NO.	DESCRIPTION OF PART	QTY. TOTAL	PART NUMBER
1	Hose	3 ft.	50923-03
2	Hose End	2	51029
3	Exhaust Flange	1	KK5B-276S
4	Gasket	2	K5B-547
5	Manifold	1	25874
6	Plug	3	52304
7	Gasket	1	K5B-928
8	Exhaust Flange	1	KK5B-276M
9	Capscrew	4	71328199

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